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ORGINAL PAPER

Production and Characteristics of a Heavy Metals Removing Bioflocculant Produced by *Pseudomonas aeruginosa*

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Abstract

The flocculating activity of a bioflocculant produced by *Pseudomonas aeruginosa* ATCC-10145 using kaolin clay was assayed. The influence of carbon, nitrogen sources, pH and culture temperature on bioflocculant production was investigated. The effects of cationic compounds, bioflocculant dosage, pH and temperature on flocculating activity were also determined. Of the cations tested, Ca^{2+} , K^+ , Na^+ , Zn^{2+} , Mg^{2+} and Cu^{2+} improved flocculating activity whereas Fe^{3+} and Al^{3+} caused its inhibition. The highest flocculating activity was observed at pH 7.0. The bioflocculant had a good flocculating activity of 80.50% for kaolin suspension with a dosage of only 1%. The bioflocculant was heat-stable and its activity was only decreased to 60.16% after heating at 100°C for 60 min. Chemical analyses of the purified bioflocculant indicated that it was a sugar-protein derivative, composed of protein (27%, w/w) and carbohydrate (89%,w/w) including neutral sugar, uronic acid and amino sugar as the principal constituents in the relative weight proportions of 30.6%, 2.35% and 0.78%, respectively. The elemental analysis of the bioflocculant revealed the mass proportion of C, H and N was 19.06, 3.88 and 4.32 (%), correspondingly. Fourier transform infrared analysis showed that the exopolymers consisted of carboxyl, hydroxyl, amino and sugar derivative groups. The heavy metal adsorption by the bioflocculant of *Pseudomonas aeruginosa* was found to be influenced by the initial metal concentration, bioflocculant concentration and pH of the biosorption solution. This study demonstrates that microbial bioflocculant has potential to be used as an alternative bioremedial tool for industrial effluents and wastewater treatments which are co-contaminated with heavy metals.

Key words: Pseudomonas aeruginosa, bioflocculant, biosorption, removal heavy metals

Introduction

Flocculants are special natural organic macromolecule substances that can flocculate suspended solids, cells, colloidal solids, etc (Zhang, 2005). They are widely used in material separation processes, such as drinking water purification, waste water treatment, dehydration of activated sludge, dredging, down stream processing, food and fermentation process (Salehizadeh and Shojaosadati, 2001).

Flocculating agents are generally classified into three groups: (1) inorganic flocculants, such as aluminum sulfate and polyaluminum chloride (2) organic synthetic flocculants, such as polyacrylamide derivatives and polyethylene imine (3) naturally occurring flocculants, such as chitosan, sodium alginate and bioflocculant (Zhang *et al.*, 2007).

Despite the effective flocculation performance and low cost of the synthetic chemical flocculants, their use has resulted in some health and environmental problems. For example, aluminum has been found to induce Alzheimer's disease (Arezoo, 2002). Furthermore, the acrylamide monomer is not only toxic and carcinogenic, but also non-biodegradable in nature (Ruden, 2004). On the contrary, bioflocculant has attracted considerable attention as a promising substitute for chemical flocculants because of their biodegradability and safety for ecosystems (He *et al.*, 2004). Further, bioflocculants can be produced economically on a large scale and easily be recovered from fermentation broth. Therefore, they now have wide applications in many industrial sectors associated with textiles, detergents, adhesives, microbial enhanced oil recovery, and wastewater treatment (Kumar *et al.*, 2004).

Heavy metals are introduced into the aquatic systems significantly as a result of various industrial operations that include agriculture, battery production, fossil fuel burning, mining and metallurgical processes (Boening, 2000). Heavy metals are a critical concern to human health and environmental issues due to their

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high occurrence as a contaminant, present in soluble form that are extremely toxic to biological systems, and the classification of several heavy metals as carcinogenic and mutagenic (Diels et al., 2002). Moreover, the metals cannot be degraded to harmless products and hence persist in the environment indefinitely. As a result, several methods have been devised for the treatment and removal of heavy metals in contaminated sites. Conventional techniques for the removal of heavy metals from wastewater, such as chemical precipitation, ion exchange, activated carbon adsorption and separation processes have limitations and become inefficient and expensive especially when the heavy metal concentration is less than 100 ppm (Yan and Viraraghavan, 2001). Finding an effective method of removal of toxic heavy metals from industrial waste water is essential from the stand point of environmental pollution control and it has directed attention to biosorption, based on the metal binding capacities of various biological materials (Al-Garni et al., 2009).

To utilize bioflocculants widely in industrial fields, it is desirable to find various microorganisms with high bioflocculant-producing ability and improve the flocculating efficiency of the produced bioflocculant. Consequently, this study aims to investigate the ability of *Pseudomonas aeruginosa* to produce bioflocculant. The study also includes optimization, purification and characterization of the produced bioflocculant. Moreover, the flocculating activities of the bioflocculant produced in the removal of various heavy metals which are normally present in wastewater treatment are reported in this paper.

Experimental

Materials and Methods

Bacterial strain. A bioflocculant-producing strain, *Pseudomonas aeruginosa* ATCC-10145 was kindly obtained from Fermentation Biotechnology and Applied Microbiology (FERM-BAM) Center, Al-Azhar University, Cairo, Egypt. The bacterium was preserved on agar slants and glycerol (20%) stocks maintained at –80°C.

Media and cultivation conditions. The strain was pre-cultured in 50 ml medium in 250 ml flasks on a rotary shaker (200 rpm) at 30°C for inoculation preparation. After 24 h of cultivation, the culture broth was used as a seed culture and 1% of it was inoculated into 100 ml of fermentation medium in 500 ml flask for 48 h. The seed medium contained (per liter) glucose,10 g; yeast extract, 0.5 g; urea, 0.5 g; KH₂PO₄, 0.1 g; NaCl, 0.1 g; and MgSO₄.7H₂O, 0.2 g, pH7. The fermentation medium contained (per liter) sucrose,10 g; yeast extract, 1 g; urea, 1 g; KH₂PO₄, 0.1 g; K₂HPO₄, 0.1 g; NaCl, 0.1 g; and MgSO₄.7H₂O, 0.2 g, pH7 (Xiong *et al.*, 2010). After incubation, the culture broth was centrifuged at 10000 xg for 30 min. The cell-free culture supernatant was the liquid bioflocculant, which was used for the analysis of flocculating activity.

Determination of flocculating activity. The flocculating activity was measured using a kaolin clay suspension. First, 0.5 g kaolin clay was suspended in 100 ml distilled water, and 0.5 ml of the liquid bioflocculant was mixed thoroughly with 45 ml of the kaolin suspension. Then, 4.5 ml of 1% CaCl₂ solution was added to the mixture. The mixture was stirred with a vortex mixer and left standing for 5 min at room temperature. The optical density (O.D) of the supernatant and the blank control where distilled water was used instead of the supernatant was measured at 550 nm. The flocculating activity was defined and calculated as follows (Flocculating activity = $(A - B)/A \times 100$, where A and B are the optical densities at 550 nm of the control and the sample, respectively (Zhang *et al.*, 2007).

Optimization of bioflocculant production. In order to optimize the nutritional and environmental factors affecting bioflocculant production by Pseudomonas aeruginosa, the following variables were assayed: incubation period (1-5 days), carbon source (glucose, fructose, sucrose, lactose, galactose, mannose, maltose, starch, sodium acetate, citric acid, glycerol and ethanol), nitrogen source (yeast extract, beef extract, peptone, urea, glutamic acid, ammonium sulphate, ammonium nitrate, ammonium chloride and sodium nitrate), initial pH (pH5-12) and incubation temperature (20, 25, 30, 35 and 40°C). All experiments were performed in triplicate for calculation of the mean. Medium samples were withdrawn and monitored for final pH, cell growth (cell dry weight) and flocculating activity as described above.

Characteristics of the bioflocculant. The effect of different cations on flocculating activity was studied by addition of CaCl., KCl, MgCl., NaCl, ZnSO., CuSO, FeCl, and AlCl, at a concentration of (1 mM). The effect of different bioflocculant dosages was investigated by adding different amounts of liquid bioflocculant (1, 2, 3, 4 and 5%) to a constant concentration of kaolin suspension (0.5%) at pH7 containing CaCl (1%). A control was prepared with distilled water in place of bioflocculant. To estimate the influence of pH value on the flocculating activity, the reaction mixture was adjusted to pH value ranged from (3-11) using HCl or NaOH. The effect of temperature was studied at a temperature range of 40-90°C for 30°C. Boiling of the reaction mixture at 100°C for 1-60 min was also studied. In each case, the remaining flocculating activity of each sample was measured and calculated using the procedure described above.

Bioflocculant purification. Two volumes of cold ethanol were added to supernatant of the culture broth

to precipitate the bioflocculant and the mixture was left overnight at 4°C. The precipitate collected by centrifugation at 10000 xg for 30 min was dialyzed against de-ionized water overnight and then lyophilized and weighed.

Chemical analysis. Total carbohydrate content of the bioflocculant was measured by phenol-sulfuric acid method (Chaplin and Kennedy, 1994) using glucose as the standard solution. Protein was determined by the method of Lowry et al. (1951) with bovine serum albumin as a standard. Amino acid was estimated by ninhydrin method (Zhang, 2003). After hydrolysis of the bioflocculant with 2 M trifluroacetic acid at 120°C for 2 h, neutral sugars, uronic acids and amino sugars were determined with anthrone method, carbazole sulfate acid method and the Elson-Morgan method, respectively using the procedure of Chaplin and Kennedy (1994). The percentage of carbon, hydrogen, nitrogen and sulfur of the purified bioflocculant were determined using Atomic Absorption Spectrophotometer (Perkin Elemer USA, Model 2400).

Fourier transform infrared spectroscopy. The purified bioflocculant (2 mg) was ground with 100 mg KBr and compressed at 7'500 kg for 3 min to obtain translucent pellets. KBr pellet was used as the background reference. Infrared absorption spectra were recorded with a model (Jasco FTIR-6100, Japan). The spectral resolution and wave number accuracy were 4 and 0.01 cm⁻¹, respectively.

Heavy metal adsorption. The potential of the produced bioflocculant for removing heavy metals was assessed as described by Lin and Harichund (2011). The metal salts used were copper sulphate, lead acetate, sodium arsenate, zinc sulphate, cadmium chloride and mercury iodide (Sigma Co). 5 ml bioflocculant solution was put into dialysis tubing in flasks containing 200 ml of each appropriate metal-salt solution and shaken at 100 xg for 24 h at 30°C. The quantity of metal removed from the solution, *i.e.* bound to the polymer, was calculated by measuring the ions in solution at 0 h and those remaining after 24 h by Atomic Absorbance Spectrometer (Perkin Elemer USA, Model 2400) and the percentage of each metal removal was calculated (Gourdon et al., 1990). Controls were made by placing 5ml distilled water in dialysis tubing with the various metal-salt solutions. The effect of heavy metal concentrations (20, 40, 60, 80, and 100 ppm) bioflocculant concentrations(100, 1000, 5000 and 100 00 ppm) and pH value (3, 5, 7 and 9) on the metal adsorption by the biopolymer was investigated. The adsorption test procedure as well as the calculation of percentage of each metal removing were the same as described above.

Statistical analysis. All experiments were performed in triplicate and the results were expressed as means + SD.

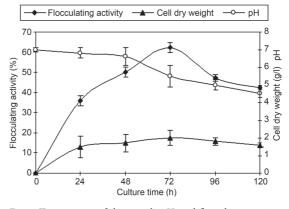


Fig. 1. Time courses of the growth, pH, and flocculating activity of culture broth of *Pseudomonas aeruginosa* cultivated on a rotary shaker at 200 rpm and 30°C for 120 h.

Results and Discussion

Time course assay of bioflocculant production. The growth curve of Pseudomonas aeruginosa strain, the flocculating activity and pH variation of the culture broth are shown in Fig. 1. During growth, Pseudomonas aeruginosa showed acidification activity and the flocculating activity increased as the cultivation period increased, attaining peak flocculating activity of about 62.25% after 72 h of cultivation, beyond which flocculating activity began to decline. The flocculating activity increased in parallel with cell growth, indicating extracellular accumulation of bioflocculants in the medium during the active growth phase. This suggests that the bioflocculant was produced by biosynthesis during growth of the bacterium and not by cell autolysis (Lu et al., 2005). The observed decrease in flocculating activity might be due to partial enzymatic degradation of the polymer flocculant in the late phases of cell growth (Choi et al., 1998).

Factors affecting bioflocculant production. It is well known that optimization of the cultivation process is a rather powerful approach to improve the production of bioproducts. The bioflocculant production is affected by many factors, such as the constituents of the culture medium and environmental conditions (He *et al.*, 2004). The effects of the key factors, like carbon, nitrogen sources, initial pH and culture temperature on bioflocculant production by *Pseudomonas aeruginosa* were investigated with an aim to identify the cost-optimal culture conditions.

It has been well documented that changing the carbon and nitrogen sources highly influences bacterial growth and bioflocculant production (Sheng *et al.*, 2006). From Table I, one noteworthy result was that the bacteria grew and produced bioflocculant with all the carbon sources assayed. Ethanol seems to be the

Flocculating activity Bacterial growth Carbon source (g/l) (%) Glucose 39.50 ± 2.11 1.0 ± 0.03 Fructose 50.38 ± 1.67 1.6 ± 0.84 Sucrose 50.25 ± 2.41 2.0 ± 0.95 Lactose 48.38 ± 1.25 1.8 ± 0.86 Galactose 33.80 ± 1.58 0.9 ± 0.04 1.4 ± 0.94 Mannose 48.28 ± 1.41 1.6 ± 0.01 Maltose 53.42 ± 2.99 39.52 ± 2.32 2.0 ± 0.00 Starch Sodium acetate 46.95 ± 1.63 1.4 ± 0.90 1.5 ± 0.02 Citric acid 46.00 ± 1.48 2.5 ± 0.00 Glycerol 61.61 ± 2.02 Ethanol 70.14 ± 4.20 3.0 ± 0.06

Table I Effect of carbon source in the production medium on flocculating activity of the bioflocculant produced by *Pseudomonas aeruginosa*

Table II Effect of nitrogen source in the production medium on flocculating activity of the bioflocculant produced by *Pseudomonas aeruginosa*

Nitrogen source	Flocculating activity (%)	Bacterial growth (g/l)
Yeast extract	52.60 ± 3.04	1.4 ± 0.74
Yeast extract + beef extract	65.63 ± 3.74	2.4 ± 0.00
Yeast extract +peptone	56.31 ± 1.12	1.0 ± 0.22
Yeast extract + urea	70.23 ± 2.9	3.0 ± 0.46
Yeast extract + glutamic acid	55.88 ± 1.74	1.4 ± 0.03
Yeast extract + NH_4SO_4	65.04 ± 4.88	2.7 ± 0.42
Yeast extract + $(NH_4)NO_3$	66.78 ± 1.34	2.8 ± 0.86
Yeast extract + NH4Cl	68.81 ± 1.18	2.4 ± 0.00
Yeast extract + NaNO ₃	78.24 ± 1.47	3.6 ± 0.04
Urea	68.70 ± 2.42	2.0 ± 0.01
Urea + beef extract	70.08 ± 1.52	2.6 ± 0.09
Urea + peptone	61.71 ± 3.24	2.4 ± 0.03
Urea + glutamic acid	49.97 ± 3.77	2.0 ± 0.72
$Urea + NH_4SO_4$	69.02 ± 1.12	2.4 ± 0.14
Urea +(NH ₄)NO ₃	69.44 ± 2.20	2.6 ± 0.56
Urea + NH ₄ Cl	70.65 ± 0.88	2.4 ± 0.90
Urea + NaNO ₃	47.60 ± 1.34	2.6 ± 0.00

preferred carbon source for bioflocculant production by *Pseudomonas aeruginosa*. The flocculating rate of the culture reached 70.14%, therefore, it was chosen to be the carbon source for bioflocculant production in the subsequent studies. Similarly, ethanol was the favored carbon sources for bioflocculant production by *Rhodococcus erythropolis* (Kurane *et al.*, 1991) and *Klebsiella pneuminiae* (Nakata and Kurane, 1999). Ethanol was also a good carbon source for bioflocculant production in the industrial scale. Wastes from canning factories' and stillage from distilleries are alternatives for expensive carbon sources (Tong *et al.*, 1999).

With respect to the effect of nitrogen source on bioflocculant production, it can be observed from Table II that multiple nitrogen sources were better than a single nitrogen source. The medium containing yeast extract and sodium nitrate was the most favorable for production of bioflocculant as they caused the highest bioflocculant activity (78.24%).

It well known that the initial pH of the fermentation medium affected bioflocculant synthesis as it determines the electric charge of the cells and the oxidation-reduction potential which can affect nutrient absorption and enzymatic reaction (Xia et al., 2008). The flocculating activity of the culture broth reached a maximum at pH 7.0 (78.24%) and then gradually decreased with increase of initial pH (data not shown). However, production of bioflocculant in acidic conditions was distinctly much lower than in either neutral or alkaline ones. Comparison between final pH and initial pH values clearly presented that the cultural medium had the buffer capability especially in alkaline conditions. This buffer ability may come from the organic acid contained in bioflocculant, by-production like acetic acid, or the unspent K₂HPO₄ and KH₂PO₄.

Concerning incubation temperature, various culture temperatures were tested in order to investigate their effect on bioflocculant production. The maximum flocculating activity was 80.50%, which was recorded at 35°C.The activity dropped drastically when the cultivation temperature fell below 30°C or increased above 40°C (data not shown). The metabolism of microorganisms has a direct relationship with cultivating temperature; maximum enzymatic activation can only be obtained at optimal temperature (Zhang et al., 2007). A lower culture temperature might make the strain hibernate partially, and its enzyme system for bioflocculant production could not be activated completely. On the other hand, a higher culture temperature may have an adverse effect on the nucleic acid and enzyme system of the strain, further on the bioflocculant production.

Bioflocculant characterization. Bioflocculant characterization was determined using kaolin clay suspension as a flocculation test material because kaolin is a well-known and wide spread thickening agent. Also the surface characteristics of kaolin are well-understood to allow analysis, and in consequence kaolin has received great interest in recent years (Nasser and James, 2007).

The results of the present study indicate that environmental parameters like cationic compounds, bioflocculant dosage, pH and temperature play an important role in the flocculating activity of the produced bioflocculant.

Cations (1 mM)	Flocculating activity (%)	Temperature (°C)	Flocculating activity (%)	рН	Flocculating activity (%)
Control	80.50 ± 1.89	40	80.10 ± 2.42	3	12.45 ± 0.00
Ca ⁺	95.42 ± 2.43	50	78.89 ± 4.66	4	21.12 ± 5.22
K ⁺	90.70 ± 5.20	60	78.50 ± 1.45	5	64.50 ± 1.14
Mg ²⁺	92.39 ± 1.72	70	77.90 ± 2.13	6	72.95 ± 1.17
Na ⁺	96.16 ± 4.20	80	77.45 ± 0.00	7	80.50 ± 3.70
Zn ²⁺	84.53 ± 2.04	90	76.53 ± 1.22	8	63.80 ± 0.80
Cu ²⁺	80.80 ± 1.22	100 (1 min)	74.00 ± 3.84	9	60.42 ± 1.12
Fe ³⁺	62.49 ± 1.04	100 (5 min)	72.35 ± 1.88	10	55.45 ± 1.18
Al ³⁺	65.88 ± 1.20	100 (1 min)	70.76 ± 1.43	11	50.45 ± 1.20
Flocculant concentration (%)	flocculating activity (%)	100 (10 min)	65.35 ± 2.22		•
1	80.50 ± 2.13	100 (20 min)	64.96 ± 1.34		
2	75.16 ± 1.28	100 (30 min)	64.12 ± 2.44		
3	70.39 ± 1.00	100 (40 min)	62.15 ± 1.00		
4	60.11 ± 2.25	100 (50 min)	62.00 ± 1.02		
5	55.16 ± 2.63	100 (60 min)	60.16 ± 1.74		

Table III Factors affecting flocculating activity of the bioflocculant produced by *Pseudomonas aeruginosa*

The influence of cations on flocculating activities was studied and compared. As presented in Table III, the flocculating activity of bioflocculant from Pseudomonas aeruginosa was a cation-dependent whose flocculating capability was strongly increased by Ca2+, K⁺, Na⁺, Zn²⁺, Mg²⁺ and Cu²⁺, and dropped by the addition of Fe³⁺ and Al³⁺ compared with that of the control. Cations stimulate flocculating by accelerating bridge formation between suspended particles and bioflocculant. Moreover, the bivalent cations increase the initial adsorption of biopolymers on suspended particles by neutralizing negatively charged functional groups of both the bioflocculant molecules and the suspended particles and consequently weaken the static repulsive force thus enhancing the flocculation effect (Li et al., 2008). However, the presence of metal is not absolutely essential for bacterial biofloculating activities. For example, bioflocculants produced by Citrobacter sp. TKF04 (Fujita et al., 2000) and Bacillus sp. F19w (Zheng et al., 2008) were capable of flocculating kaolin clay without metals.

Concentration of the bioflocculant played an important role in bioflocculating activity, the maximum flocculation of 80.50% was recorded at 1% bioflocculant (Table III). Flocculation mainly ceased once the bioflocculant concentration exceeded as the adsorption of excess bioflocculant re-stabilized the kaolin particles; thus the attractive forces of other particles were reduced and flocculating activity decreased (Suh *et al.*, 1997).

The effect of pH on flocculating activity was examined at pH values ranging from 3 to11 (Table III). The activity was found to be the highest (80.50%) at pH 7. Gao *et al.* (2006) and He *et al.*, 2010 reported similar optimal pH value (7.0) for the activity of the bioflocculants produced by *Vagococcus* sp. and a mutant *Halomonas* sp., respectively. At low and high pH values, the absorption of H^+ ions tends to weaken the bioflocculant-kaolin complex formation process.

The flocculants with protein or peptide backbone in the structure are generally thermally labile, but those made of sugars are heat-stable. If the major component of a bioflocculant is a glycoprotein, its stability will depend on the relative contents of protein and polysaccharide (Takagi and Kadowaki, 1985). In this study, the major component of bioflocculant is a polysaccharide, and it shows heat stability (Table III). The bioflocculant maintained its stability under heating and flocculating activity was decreased only to 60.16% after heating at 100°C for 60 min, suggesting that the bioflocculant produced by *Pseudomonas aeruginosa* is thermo-stable.

The above mentioned characteristics demonstrate that the bioflocculant has strong flocculating activity and high stable quality, which affords high possibility of its practical use in industries and environmental applications. About 2.4 g bioflocculant was recovered from 1.0 l of fermentation broth, which was markedly higher than reported in the literature (Lu *et al.*, 2005 and Xia *et al.*, 2008). The high yield of bioflocculant can meet the need for wide application.

Chemical analysis. Wu and Ye (2007) propose that the composition of bacterial bioflocculants plays a major role in their flocculating activities. Several types of bioflocculants have been reported including proteins, glycoproteins, polysaccharides, lipids and glycolipids (Salehizadeh and Shojaosadati, 2003).

Fig. 2. Infrared spectra of purified bioflocculant from Pseudomonas aeruginosa ATCC-10145.

In this study, chemical analysis of the purified bioflocculant revealed that it was a sugar protein derivative composed of protein (27%, w/w) and carbohydrate (89%, w/w) including neutral sugar, uronic acid and amino sugar as the principal constituents in the relative weight proportions of 30.6%, 2.35% and 0.78%, respectively. Besides that, a ninhydrin-positive reaction illuminated that the bioflocculant contains amino acids. The elemental analysis of the bioflocculant revealed the mass proportion of C, H and N was19.06, 3.88 and 4.32 (%), correspondently.

Sufficient content of uronic acid in a bioflocculant molecule can provide carboxyl groups to the molecular chain. The carboxyl groups presented on the molecular chain provided more effective sites for particles attachment, so many particles can be adsorbed to the long molecular chain (Aguilera et al., 2008).

Spectroscopic characterization. The functional groups in the polymer molecule are important determinants for the flocculating activity. FT-IR spectroscopy was performed on the purified bioflocculant between frequency ranges 4000-400 cm to analyze the functional

groups (Fig. 2). The spectrum showed a broad stretching intense absorption peak at 3425.92 cm⁻¹ characteristic for hydroxyl and amine groups. A weak C-H stretching vibration band was observed at 2927.41 cm⁻¹. Furthermore, an asymmetrical stretching peak was noticed at 1633.41 cm⁻¹ and a week symmetrical stretching peak at 1445.39 cm⁻¹, indicating the presence of carboxyl groups in the bioflocculant which may serve as binding sites for divalent cations. The carboxyl group may also work as functional moieties to generate new or modified polymer variants using different approaches like novel formulation, designing by linking such polymer with other synthetic polymers. The absorption peak at 1248.68 cm⁻¹ was S=O stretching indicated the presence of sulfate. Other bands observed in the range from 1000 to 1200 cm⁻¹ are generally known to be typical characteristics of all sugar derivatives such as guluronic acid, manuronic acid and uronic acid (Suh et al., 1997). The small absorption band at about 870.703 cm⁻¹ could be associated with β-glycosidic linkages between the sugar monomers, suggested by the study of Gupta et al. (1987). The OH, COOH, COO- groups in the bioflocculant and H+, OH- group on the surface of the particles may form hydrogen bonds when the bioflocculant chains approach the surface of particles (Deng et al., 2003). In conclusion, the infrared spectrum of this partially purified exopolymers thus showed the presence of carboxyl, hydroxyl (which are the preferred groups for flocculation process), amino and sugar derivative groups.

Heavy metal adsorption. In the present study, the bioflocculant produced by Pseudomonas aeruginosa exhibited different levels of heavy metal adsorption. Differences in affinity of metals for bioflocculants are due to charge density, attractive interaction and types of conformation of polymer with adsorbed ions (Morillo et al., 2006). The mechanism and kinet-

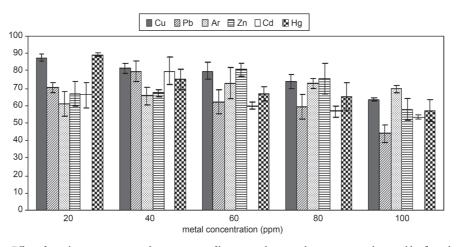
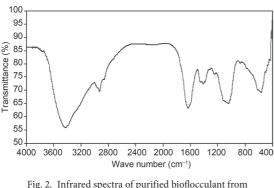


Fig. 3. Effect of metal concentration on the percentage of heavy metals removal using 100 ppm bacterial bioflocculant.



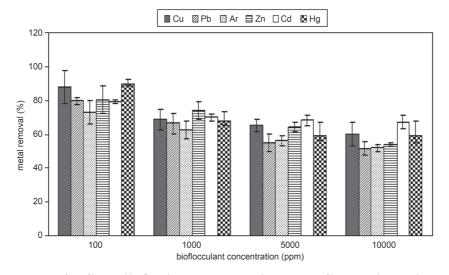


Fig. 4. Effect of bacterial bioflocculant concentration on the percentage of heavy metals removal. Cu²⁺ (20 ppm), Pb²⁺ (40 ppm), As²⁺ (60 ppm), Zn²⁺ (60 ppm), Cd²⁺ (40 ppm), Hg²⁺ (20 ppm).

ics of metal biosorption depends on the experimental conditions particularly, medium pH, initial metal ion concentration and bioflocculant concentrations (Converti *et al.*, 2006).

Results illustrated in Fig. 3 show that the heavy metals adsorption did not increase with the increase of initial concentrations. The bioflocculant showed the highest copper and mercury removal of 87.39% and 89.09%, respectively at 20 ppm. The optimum ad sorption of lead (79.70%) and cadmium (79.93%) by the bioflocculant were recorded at 40 ppm, whereas, the highest arsenate and zinc removal of 72.96% and 80.59%, respectively was recorded at 60 ppm. The enhancement in metal adsorption could be due to an increase in electrostatic interactions, involving sites of progressively lower affinity for metal ions (Puranik and Pakniker, 1999). Therefore, there was no increase in metal uptake where the binding sites were saturated by the metals.

It is clear from the results presented in Fig. 4 that the bioflocculant exhibited a better efficiency for removal of heavy metals at lower bioflocculant concentration as described by others (Das and Santra, 2007). Higher efficiencies in removing heavy metals at the low bioflocculant concentrations make them very attractive in the treatment of industrial effluents/wastewaters.

The effect of pH on the adsorption of heavy metals was examined at pH 3.0, 5.0, 7.0 and 9.0. The results presented in Fig. 5 show that the highest adsorption of Cu^{2+} , pb^{2+} , Cd^{2+} and Hg^{2+} were reported at pH 7 whereas, the highest adsorption of As^{2+} and Zn^{2+} were reported at pH 9. Heavy metals adsorption was low at low and high pH values; it was reported that at low pH

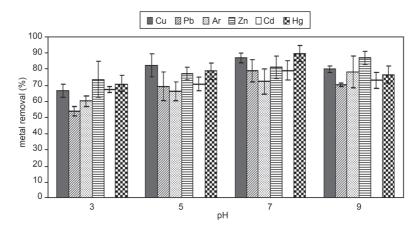


Fig. 5. Effect of pH on the percentage of heavy metals removal using 100 ppm bacterial bioflocculant.

values, a high concentration of protons competes for the same anionic sites on the polymer as the divalent cations. The mass of protons leads to their preferential binding and thus divalent cation binding is low (Sahoo *et al.*, 1992). As the pH increases to its optimum value, which differ from one metal ion to another, the adsorbing surface saturated with negative charges, resulted in increased efficiency to bind and adsorb metal ions of positive charges (Bayramoglu *et al.*, 2003). While at pH higher than its optimum value, hydroxo species of the metals can be formed and do not bind to the adsorption sites on the surface of the adsorbent (Kacar *et al.*, 2000). Therefore, this study details important implications in providing a safer alternative flocculation method for wastewater treatment.

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